



Special Instructions for Dodge – Plymouth with Frame Arches

Because you are adding inches to the bottom of the frame, inches from the top of the frame must be removed.

1. Install frame arches level to the frame.
2. Once installed, measure up from the bottom of the frame arch **3 ¾"** and draw a parallel line across the frame.
3. Remove above the line to create a flat area to install the upper spring towers.
4. Fill with 3/16" plate steel.
5. Box the inner frame with 3/16" plate steel (if applicable) 6" ahead and 6" behind the centerline.
6. Proceed with regular installation instructions.