

- 1) Remove the old clamps and rack boot from both sides of the rack.
- 2) Unscrew and remove the inner tie rods from the rack. You may need to drill out the locking pins which are driven into the nuts.
- 3) Thread the new 2" rack extensions into each end of the rack.
- 4) Thread the inner tie rod ends onto the end of the rack extensions and tighten the entire assembly.
- 5) Secure the rack extensions to the rack and the inner tie rods to the rack extensions by drilling a 1/8" diameter hole 3/8" deep using the starter holes provided. Stake by driving in the 1/8" x 3/8" roll pin supplied.
6. Slide the new extended rack boots over the tie rods and on to the rack housing. Secure the boots to the rack on the end with the zip ties supplied.

