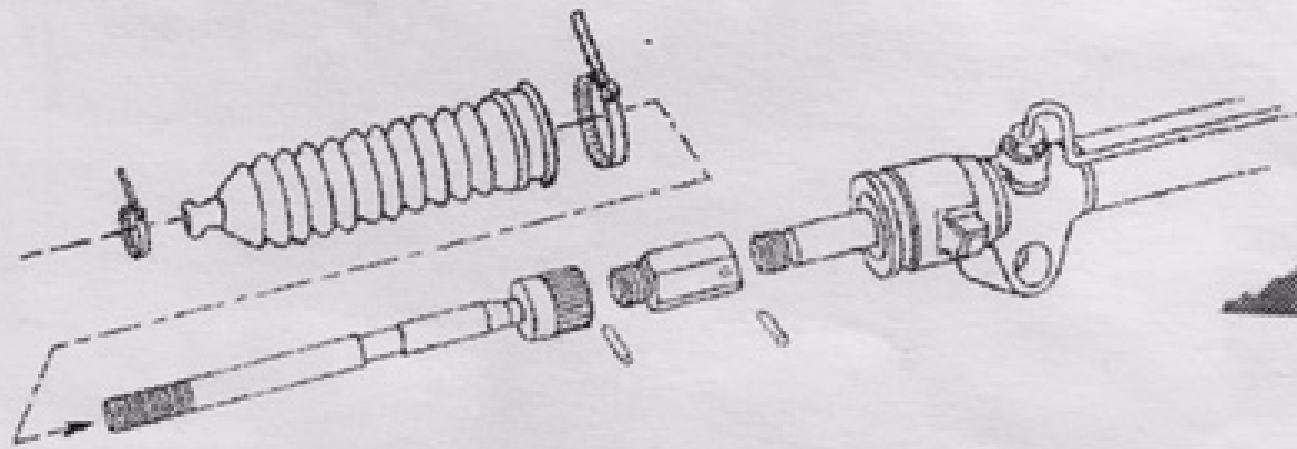


1. Remove the old clamps and rack boots.
2. Unscrew and remove the inner tie rods from the rack. You may need to drill out the locking pins which are driven into the nuts.
3. Thread the new 2" rack extensions into each end of the rack.
4. Thread the inner tie rod ends onto the end of each rack extension and tighten the entire assembly.
5. Secure the rack extension to the rack and the inner tie rod to the rack extension by drilling a 1/8" dia. hole 3/8" deep using the starter holes provided. Stake by driving in the 1/8" x 3/8" roll pin supplied.
6. Slide the new extended rack boots over the tie rods and on to the rack housing. Secure the boots to the rack on both ends with the zip ties supplied.



**Passenger Side Only!**